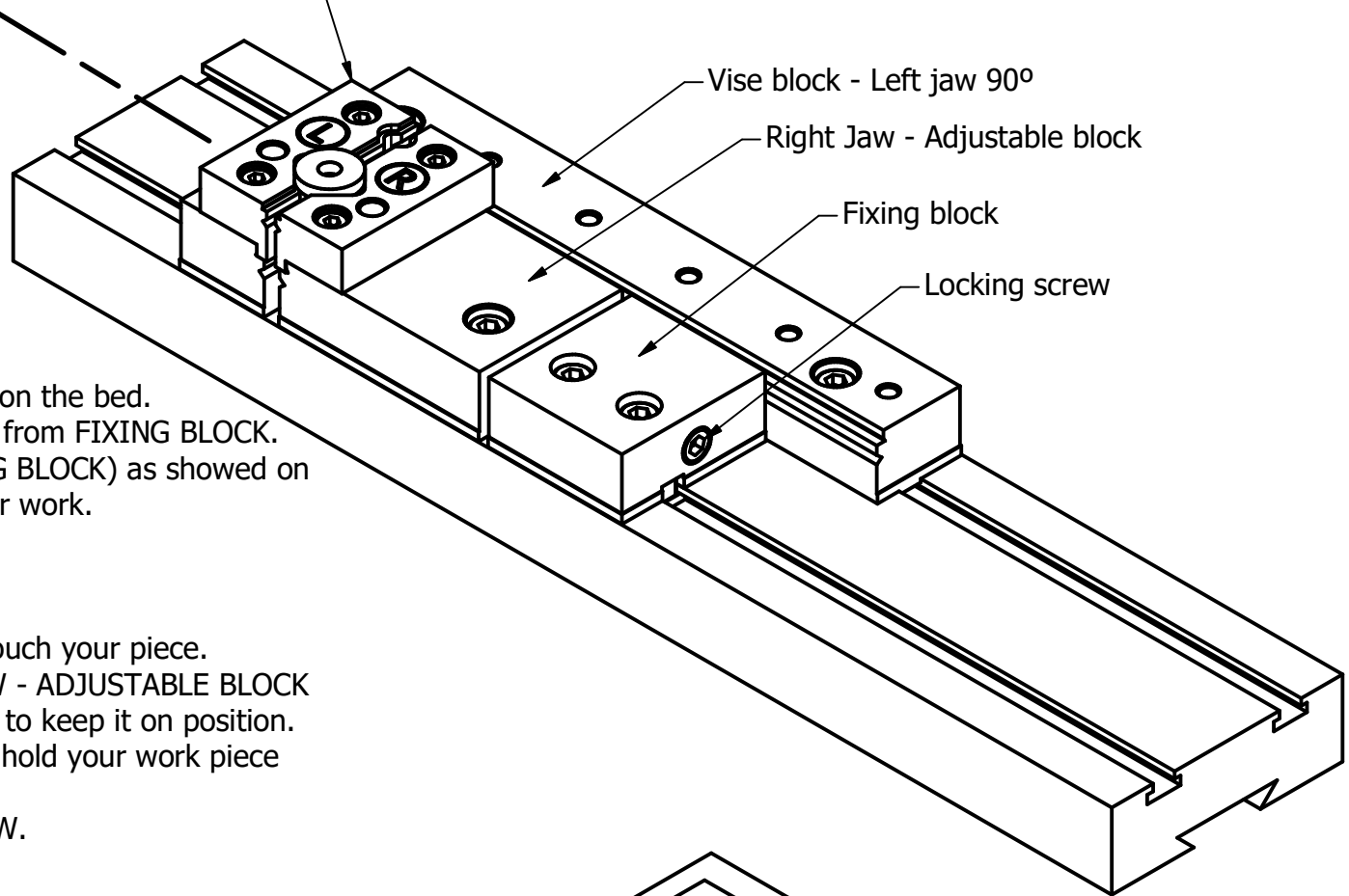
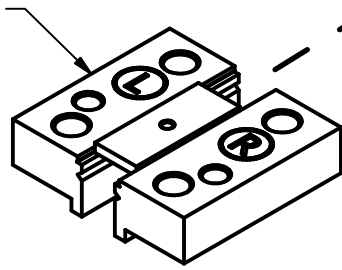


Small and thin parts jaws

Rounded parts jaws



Vise block - Left jaw 90°

Right Jaw - Adjustable block

Fixing block

Locking screw

INSTRUCTION

How to assembly the setup

1. Untight all screws so the blocks can positioned easily on the bed.
2. Untight the LOCKING SCREW until you get a flat face from FIXING BLOCK.
3. Place all blocks (VISE BLOCK, RIGHT JAW and FIXING BLOCK) as showed on the image, choose the best position on the table for your work.

Fixing the work material

1. Fix the VISE BLOCK - LEFT JAW firmly (3 screws).
2. Move the RIGHT JAW - ADJUSTABLE BLOCK until it touch your piece.
3. Move the FIXING BLOCK until it touch the RIGHT JAW - ADJUSTABLE BLOCK
4. Tight firmly the 2 screws from the the FIXING BLOCK to keep it on position.
5. Use the LOCKING SCREW from the FIXING BLOCK to hold your work piece in position firmly.
6. For better fixing, tight the screws from the RIGHT JAW.

Removing the work material

1. Untight the LOCKING SCREW from FIXING BLOCK.
2. Untight the screws from the RIGHT JAW - ADJUSTABLE BLOCK.
3. Your piece is free.

To use same configuration (same piece), just follow the steps 5 and 6 from the Fixing the work material procedure.

Tryally Tech Tool LTDA
Rua Domiciano Silva 8-29
Bauru - SP - Brazil
CEP 17014-030
Whatsapp +55 14 997 722 010
tryally@tryally.com
Internet www.tryally.com

General purpose jaws

